

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

**SECTION 1. IDENTIFICATION**

Product name : MOLYKOTE(R) 1000 PASTE

Product code : 000000000001390520

**Manufacturer or supplier's details**

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road  
Midland Michigan 48686

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900  
CHEMTREC : (800) 424-9300

**Recommended use of the chemical and restrictions on use**

Recommended use : Lubricants and lubricant additives

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with 29 CFR 1910.1200**

Not a hazardous substance or mixture.

**GHS label elements**

Not a hazardous substance or mixture.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

Chemical nature : Inorganic and organic compounds  
in mineral oil

**Hazardous ingredients**

Chemical name	CAS-No.	Concentration (% w/w)
Calcium fluoride	7789-75-5	>= 18 - <= 26
Distillates (petroleum), solvent-dewaxed heavy paraffinic	64742-65-0	<= 21
Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified	64742-56-9	<= 21
Graphite	7782-42-5	>= 9 - <= 13
Copper metal powder	7440-50-8	>= 6 - <= 9
Silicon dioxide	7631-86-9	>= 1.9 - <= 2.5

**SECTION 4. FIRST AID MEASURES**

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

If inhaled	: If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	: Wash with water and soap as a precaution. Get medical attention if symptoms occur.
In case of eye contact	: Flush eyes with water as a precaution. Get medical attention if irritation develops and persists.
If swallowed	: If swallowed, DO NOT induce vomiting. Get medical attention if symptoms occur. Rinse mouth thoroughly with water.
Most important symptoms and effects, both acute and delayed	: None known.
Protection of first-aiders	: No special precautions are necessary for first aid responders.
Notes to physician	: Treat symptomatically and supportively.

## SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	: None known.
Specific hazards during fire fighting	: Exposure to combustion products may be a hazard to health.
Hazardous combustion products	: Carbon oxides Fluorine compounds Metal oxides Silicon oxides
Specific extinguishing methods	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	: Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

## SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- : Follow safe handling advice and personal protective

**MOLYKOTE(R) 1000 PASTE**

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

- tive equipment and emergency procedures      equipment recommendations.
- Environmental precautions      : Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up      : Soak up with inert absorbent material. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbent. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

**SECTION 7. HANDLING AND STORAGE**

- Technical measures      : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- Local/Total ventilation      : Use only with adequate ventilation.
- Advice on safe handling      : Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment. Take care to prevent spills, waste and minimize release to the environment.
- Conditions for safe storage      : Keep in properly labeled containers. Store in accordance with the particular national regulations.
- Materials to avoid      : Do not store with the following product types: Strong oxidizing agents

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Ingredients with workplace control parameters**

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Calcium fluoride	7789-75-5	TWA	2.5 mg/m <sup>3</sup> (Fluorine)	OSHA Z-1
		TWA	2.5 mg/m <sup>3</sup> (Fluorine)	ACGIH

**SAFETY DATA SHEET**

**DOW CORNING**

**MOLYKOTE(R) 1000 PASTE**

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

		TWA	2.5 mg/m <sup>3</sup> (Fluorine)	NIOSH REL
Distillates (petroleum), solvent-dewaxed heavy paraffinic	64742-65-0	TWA (Mist)	5 mg/m <sup>3</sup>	OSHA Z-1
		TWA (Inhalable fraction)	5 mg/m <sup>3</sup>	ACGIH
		TWA (Mist)	5 mg/m <sup>3</sup>	NIOSH REL
		ST (Mist)	10 mg/m <sup>3</sup>	NIOSH REL
Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified	64742-56-9	TWA (Mist)	5 mg/m <sup>3</sup>	OSHA Z-1
		TWA (Inhalable fraction)	5 mg/m <sup>3</sup>	ACGIH
		TWA (Mist)	5 mg/m <sup>3</sup>	NIOSH REL
		ST (Mist)	10 mg/m <sup>3</sup>	NIOSH REL
Graphite	7782-42-5	TWA (Respirable)	2.5 mg/m <sup>3</sup>	NIOSH REL
		TWA (Respirable fraction)	2 mg/m <sup>3</sup>	ACGIH
		TWA (Dust)	15 Million particles per cubic foot	OSHA Z-3
Copper metal powder	7440-50-8	TWA (Dust and mist)	1 mg/m <sup>3</sup> (Copper)	ACGIH
		TWA (Fumes)	0.2 mg/m <sup>3</sup> (Copper)	ACGIH
		TWA (Dust)	1 mg/m <sup>3</sup> (Copper)	NIOSH REL
		TWA (Mist)	1 mg/m <sup>3</sup> (Copper)	NIOSH REL
		TWA (dusts and mists)	1 mg/m <sup>3</sup> (Copper)	OSHA Z-1
		TWA (Fumes)	0.1 mg/m <sup>3</sup> (Copper)	OSHA Z-1
Silicon dioxide	7631-86-9	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m <sup>3</sup> / %SiO <sub>2</sub> (Silica)	OSHA Z-3
		TWA	6 mg/m <sup>3</sup> (Silica)	NIOSH REL

**These substance(s) are inextricably bound in the product and therefore do not contribute to a dust inhalation hazard.**

II

Silicon dioxide

**Biological occupational exposure limits**

Ingredients	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis

**MOLYKOTE(R) 1000 PASTE**

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

Calcium fluoride	7789-75-5	Fluoride (Fluorine)	Urine	Prior to shift (16 hours after exposure ceases)	2 mg/l	ACGIH BEI
		Fluoride (Fluorine)	Urine	End of shift (As soon as possible after exposure ceases)	3 mg/l	ACGIH BEI

**Engineering measures** : Ensure adequate ventilation, especially in confined areas. Minimize workplace exposure concentrations. Dust formation may be relevant in the processing of this product. In addition to substance-specific OELs, general limitations of concentrations of particulates in the air at workplaces have to be considered in workplace risk assessment. Relevant limits include: OSHA PEL for Particulates Not Otherwise Regulated of 15 mg/m<sup>3</sup> - total dust, 5 mg/m<sup>3</sup> - respirable fraction; and ACGIH TWA for Particles (insoluble or poorly soluble) Not Otherwise Specified of 3 mg/m<sup>3</sup> - respirable particles, 10 mg/m<sup>3</sup> - inhalable particles.

**Personal protective equipment**

**Respiratory protection** : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

**Remarks** : Wash hands before breaks and at the end of workday.

**Eye protection** : Wear the following personal protective equipment: Safety glasses

**Skin and body protection** : Skin should be washed after contact.

**Hygiene measures** : Ensure that eye flushing systems and safety showers are located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
Date of first issue: 10/20/2014

---

These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

---

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	:	paste
Color	:	brown
Odor	:	slight
Odor Threshold	:	No data available
pH	:	Not applicable
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	Not applicable
Flash point	:	Not applicable
Evaporation rate	:	Not applicable
Flammability (solid, gas)	:	Not classified as a flammability hazard
Self-ignition	:	The substance or mixture is not classified as pyrophoric. The substance or mixture is not classified as self heating.
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	Not applicable
Relative vapor density	:	No data available
Relative density	:	1.26
Solubility(ies)		
Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	Not applicable

## MOLYKOTE(R) 1000 PASTE

Version	Revision Date:	SDS Number:	Date of last issue: 03/14/2017
4.0	09/11/2017	644954-00009	Date of first issue: 10/20/2014

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Molecular weight : No data available

Particle size : No data available

## SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Can react with strong oxidizing agents.

Conditions to avoid : None known.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

## SECTION 11. TOXICOLOGICAL INFORMATION

**Information on likely routes of exposure**

Skin contact  
Ingestion  
Eye contact

**Acute toxicity**

Not classified based on available information.

**Ingredients:****Calcium fluoride:**

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg  
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat): > 5.07 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: OECD Test Guideline 403  
Assessment: The substance or mixture has no acute inhalation toxicity

**Distillates (petroleum), solvent-dewaxed heavy paraffinic:**

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg  
Method: OECD Test Guideline 401  
Remarks: Based on data from similar materials

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

Acute inhalation toxicity : LC50 (Rat): > 5.53 mg/l  
 Exposure time: 4 h  
 Test atmosphere: dust/mist  
 Method: OECD Test Guideline 403  
 Assessment: The substance or mixture has no acute inhalation toxicity  
 Remarks: Based on data from similar materials

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg  
 Method: OECD Test Guideline 402  
 Remarks: Based on data from similar materials

**Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified:**

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg  
 Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): > 5.53 mg/l  
 Exposure time: 4 h  
 Test atmosphere: dust/mist  
 Method: OECD Test Guideline 403  
 Assessment: The substance or mixture has no acute inhalation toxicity  
 Remarks: Based on data from similar materials

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg  
 Method: OECD Test Guideline 402

**Graphite:**

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg  
 Method: OECD Test Guideline 401  
 Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat): > 2 mg/l  
 Exposure time: 4 h  
 Test atmosphere: dust/mist  
 Method: OECD Test Guideline 403  
 Assessment: The substance or mixture has no acute inhalation toxicity

**Copper metal powder:**

Acute oral toxicity : LD50 (Rat): > 2,500 mg/kg  
 Method: OECD Test Guideline 423  
 Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat): > 5.11 mg/l  
 Exposure time: 4 h  
 Test atmosphere: dust/mist  
 Method: OECD Test Guideline 436

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg  
 Method: OECD Test Guideline 402



## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

Assessment: The substance or mixture has no acute dermal toxicity

**Silicon dioxide:**

Acute oral toxicity : LD50 (Rat): > 3,300 mg/kg  
 Assessment: The substance or mixture has no acute oral toxicity  
 Remarks: Information taken from reference works and the literature.

Acute inhalation toxicity : LC50 (Rat): > 2.08 mg/l  
 Exposure time: 4 h  
 Test atmosphere: dust/mist  
 Assessment: The substance or mixture has no acute inhalation toxicity  
 Remarks: Information taken from reference works and the literature.

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg  
 Assessment: The substance or mixture has no acute dermal toxicity  
 Remarks: Information taken from reference works and the literature.

**Skin corrosion/irritation**

Not classified based on available information.

**Ingredients:****Calcium fluoride:**

Species: Rabbit  
 Method: OECD Test Guideline 404  
 Result: No skin irritation

**Distillates (petroleum), solvent-dewaxed heavy paraffinic:**

Species: Rabbit  
 Result: No skin irritation  
 Remarks: Based on data from similar materials

**Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified:**

Species: Rabbit  
 Result: No skin irritation

**Graphite:**

Species: Rabbit  
 Method: OECD Test Guideline 404  
 Result: No skin irritation

**Copper metal powder:**

Species: Rabbit  
 Method: OECD Test Guideline 404

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
Date of first issue: 10/20/2014

---

Result: No skin irritation

**Silicon dioxide:**

Result: No skin irritation

Remarks: Information taken from reference works and the literature.

**Serious eye damage/eye irritation**

Not classified based on available information.

**Ingredients:****Calcium fluoride:**

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

**Distillates (petroleum), solvent-dewaxed heavy paraffinic:**

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

Remarks: Based on data from similar materials

**Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified:**

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

**Graphite:**

Species: Rabbit

Result: No eye irritation

**Copper metal powder:**

Species: Rabbit

Result: No eye irritation

Method: OECD Test Guideline 405

**Silicon dioxide:**

Result: No eye irritation

Remarks: Information taken from reference works and the literature.

**Respiratory or skin sensitization****Skin sensitization**

Not classified based on available information.

**Respiratory sensitization**

Not classified based on available information.

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
Date of first issue: 10/20/2014

---

**Ingredients:****Calcium fluoride:**

Test Type: Local lymph node assay (LLNA)  
Routes of exposure: Skin contact  
Species: Mouse  
Method: OECD Test Guideline 429  
Result: negative

**Distillates (petroleum), solvent-dewaxed heavy paraffinic:**

Test Type: Buehler Test  
Routes of exposure: Skin contact  
Species: Guinea pig  
Method: OECD Test Guideline 406  
Result: negative  
Remarks: Based on data from similar materials

**Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified:**

Test Type: Buehler Test  
Routes of exposure: Skin contact  
Species: Guinea pig  
Method: OECD Test Guideline 406  
Result: negative

**Graphite:**

Test Type: Local lymph node assay (LLNA)  
Routes of exposure: Skin contact  
Species: Mouse  
Result: negative

**Copper metal powder:**

Test Type: Maximization Test  
Routes of exposure: Skin contact  
Species: Guinea pig  
Method: OECD Test Guideline 406  
Result: negative

**Silicon dioxide:**

Assessment: Does not cause skin sensitization.  
Test Type: Skin: test type not specified  
Species: Guinea pig  
Result: negative  
Remarks: Information taken from reference works and the literature.

**Germ cell mutagenicity**

Not classified based on available information.

**Ingredients:****Calcium fluoride:**

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
Date of first issue: 10/20/2014

---

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Result: negative

**Distillates (petroleum), solvent-dewaxed heavy paraffinic:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Method: OECD Test Guideline 471  
Result: negative  
Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo  
cytogenetic assay)  
Species: Mouse  
Application Route: Intraperitoneal injection  
Method: OECD Test Guideline 474  
Result: negative  
Remarks: Based on data from similar materials

**Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Method: OECD Test Guideline 471  
Result: negative  
Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo  
cytogenetic assay)  
Species: Mouse  
Application Route: Intraperitoneal injection  
Method: OECD Test Guideline 474  
Result: negative  
Remarks: Based on data from similar materials

**Graphite:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Result: negative

**Copper metal powder:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Method: OECD Test Guideline 471  
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo  
cytogenetic assay)  
Species: Mouse  
Application Route: Ingestion  
Method: Directive 67/548/EEC, Annex V, B.12.  
Result: negative  
Remarks: Based on data from similar materials

**Silicon dioxide:**

Genotoxicity in vitro : Result: negative  
Remarks: Information taken from reference works and the

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

literature.

Genotoxicity in vivo : Application Route: Ingestion  
 Result: negative  
 Remarks: Information taken from reference works and the literature.

Germ cell mutagenicity - Assessment : Animal testing did not show any mutagenic effects.

**Carcinogenicity**

Not classified based on available information.

**Ingredients:****Calcium fluoride:**

Species: Rat  
 Application Route: Ingestion  
 Exposure time: 99 weeks  
 Result: negative

**Distillates (petroleum), solvent-dewaxed heavy paraffinic:**

Species: Mouse  
 Application Route: Skin contact  
 Exposure time: 78 weeks  
 Method: OECD Test Guideline 451  
 Result: negative

**Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified:**

Species: Mouse  
 Application Route: Skin contact  
 Exposure time: 78 weeks  
 Method: OECD Test Guideline 451  
 Result: negative  
 Remarks: Based on data from similar materials

**IARC** No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA** No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP** No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity**

Not classified based on available information.

**Ingredients:****Calcium fluoride:**

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
Date of first issue: 10/20/2014

---

Effects on fertility : Test Type: Two-generation reproduction toxicity study  
Species: Rat  
Application Route: Ingestion  
Result: negative

Effects on fetal development : Test Type: Embryo-fetal development  
Species: Rat  
Application Route: Ingestion  
Result: negative

**Distillates (petroleum), solvent-dewaxed heavy paraffinic:**

Effects on fertility : Test Type: Reproduction/Developmental toxicity screening test  
Species: Rat  
Application Route: Ingestion  
Result: negative  
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development  
Species: Rat  
Application Route: Skin contact  
Method: OECD Test Guideline 414  
Result: negative  
Remarks: Based on data from similar materials

**Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified:**

Effects on fertility : Test Type: Reproduction/Developmental toxicity screening test  
Species: Rat  
Application Route: Ingestion  
Result: negative  
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development  
Species: Rat  
Application Route: Skin contact  
Method: OECD Test Guideline 414  
Result: negative  
Remarks: Based on data from similar materials

**Graphite:**

Effects on fertility : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test  
Species: Rat  
Application Route: Ingestion  
Method: OECD Test Guideline 422  
Result: negative

Effects on fetal development : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test  
Species: Rat  
Application Route: Ingestion  
Method: OECD Test Guideline 422

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

Result: negative

**Copper metal powder:**

Effects on fertility : Test Type: Two-generation reproduction toxicity study  
 Species: Rat  
 Application Route: Ingestion  
 Method: OECD Test Guideline 416  
 Result: negative

Effects on fetal development : Test Type: Embryo-fetal development  
 Species: Rabbit  
 Application Route: Ingestion  
 Result: negative

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Not classified based on available information.

**Ingredients:****Calcium fluoride:**

Routes of exposure: inhalation (dust/mist/fume)  
 Assessment: No significant health effects observed in animals at concentrations of 0.2 mg/l/6h/d or less.

**Copper metal powder:**

Routes of exposure: inhalation (dust/mist/fume)  
 Assessment: No significant health effects observed in animals at concentrations of 0.2 mg/l/6h/d or less.

**Repeated dose toxicity****Ingredients:****Calcium fluoride:**

Species: Rat  
 NOAEL: 7 mg/m<sup>3</sup>  
 Application Route: inhalation (dust/mist/fume)  
 Exposure time: 28 Days

**Distillates (petroleum), solvent-dewaxed heavy paraffinic:**

Species: Rabbit  
 NOAEL: 1,000 mg/kg  
 Application Route: Skin contact  
 Exposure time: 4 Weeks  
 Method: OECD Test Guideline 410  
 Remarks: Based on data from similar materials

Species: Rat  
 NOAEL: > 980 mg/m<sup>3</sup>

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
Date of first issue: 10/20/2014

---

Application Route: inhalation (dust/mist/fume)  
Exposure time: 4 Weeks  
Remarks: Based on data from similar materials

**Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified:**

Species: Rat  
NOAEL: 1,000 mg/kg  
Application Route: Skin contact  
Exposure time: 4 Weeks  
Method: OECD Test Guideline 410  
Remarks: Based on data from similar materials

Species: Rat  
NOAEL: > 980 mg/m<sup>3</sup>  
Application Route: inhalation (dust/mist/fume)  
Exposure time: 4 Weeks  
Remarks: Based on data from similar materials

**Graphite:**

Species: Rat  
NOAEL: 12 mg/m<sup>3</sup>  
Application Route: inhalation (dust/mist/fume)  
Exposure time: 28 Days  
Method: OECD Test Guideline 412

**Copper metal powder:**

Species: Rat  
NOAEL:  $\geq 2$  mg/m<sup>3</sup>  
Application Route: inhalation (dust/mist/fume)  
Exposure time: 28 Days

**Aspiration toxicity**

Not classified based on available information.

**Ingredients:****Distillates (petroleum), solvent-dewaxed heavy paraffinic:**

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

---

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Ingredients:****Calcium fluoride:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 108 mg/l  
Exposure time: 96 h  
Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 97 - 270 mg/l



## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

aquatic invertebrates	Exposure time: 48 h
Toxicity to algae	: EC50 (Selenastrum capricornutum (green algae)): 122 mg/l Exposure time: 96 h
Toxicity to fish (Chronic toxicity)	: NOEC (Oncorhynchus mykiss (rainbow trout)): 4 mg/l Exposure time: 21 d
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC (Daphnia magna (Water flea)): 8.9 mg/l Exposure time: 21 d

**Distillates (petroleum), solvent-dewaxed heavy paraffinic:**

Toxicity to fish	: LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l Exposure time: 96 h Method: OECD Test Guideline 203 Remarks: Based on data from similar materials
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): > 10,000 mg/l Exposure time: 48 h Method: OECD Test Guideline 202 Remarks: Based on data from similar materials
Toxicity to algae	: EC50 (Pseudokirchneriella subcapitata (green algae)): > 100 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 Remarks: Based on data from similar materials
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC (Daphnia magna (Water flea)): 10 mg/l Exposure time: 21 d Method: OECD Test Guideline 211 Remarks: Based on data from similar materials
Toxicity to microorganisms	: NOEC: > 1.93 mg/l Exposure time: 10 min Method: DIN 38 412 Part 8 Remarks: Based on data from similar materials

**Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified:**

Toxicity to fish	: LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l Exposure time: 96 h Method: OECD Test Guideline 203 Remarks: Based on data from similar materials
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): > 10,000 mg/l Exposure time: 48 h Method: OECD Test Guideline 202 Remarks: Based on data from similar materials
Toxicity to algae	: EC50 (Pseudokirchneriella subcapitata (green algae)): > 100 mg/l Exposure time: 72 h Method: OECD Test Guideline 201

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 10 mg/l  
 Exposure time: 21 d  
 Method: OECD Test Guideline 211  
 Remarks: Based on data from similar materials

Toxicity to microorganisms : NOEC: > 1.93 mg/l  
 Exposure time: 10 min  
 Method: DIN 38 412 Part 8  
 Remarks: Based on data from similar materials

**Graphite:**

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 100 mg/l  
 Exposure time: 96 h  
 Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
 Exposure time: 48 h  
 Method: OECD Test Guideline 202

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (green algae)): > 100 mg/l  
 Exposure time: 72 h  
 Method: OECD Test Guideline 201

Toxicity to microorganisms : EC50: > 1,012.5 mg/l  
 Exposure time: 3 h  
 Method: OECD Test Guideline 209

**Copper metal powder:**

Toxicity to fish : LC50: 8.1 µg/l  
 Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.792 mg/l  
 Exposure time: 48 h

Toxicity to algae : EC50 (Chlorella vulgaris (Fresh water algae)): 0.333 mg/l  
 Exposure time: 72 h  
 Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : 100

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): 1 µg/l

M-Factor (Chronic aquatic toxicity) : 100

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

**Persistence and degradability****Ingredients:****Distillates (petroleum), solvent-dewaxed heavy paraffinic:**

Biodegradability : Result: Not readily biodegradable.  
 Biodegradation: 2 - 8 %  
 Exposure time: 28 d  
 Method: OECD Test Guideline 301B

**Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified:**

Biodegradability : Result: Not readily biodegradable.  
 Biodegradation: 2 - 4 %  
 Exposure time: 28 d  
 Method: OECD Test Guideline 301B

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects**

No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Resource Conservation and Recovery Act (RCRA) : This product has been evaluated for RCRA characteristics and does not meet the criteria of hazardous waste if discarded in its purchased form.

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.  
 If not otherwise specified: Dispose of as unused product.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****UNRTDG**

UN number : UN 3077  
 Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.  
 (Copper metal powder, Zinc)

Class : 9  
 Packing group : III  
 Labels : 9

**IATA-DGR**

UN/ID No. : UN 3077

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

Proper shipping name : Environmentally hazardous substance, solid, n.o.s.  
 (Copper metal powder, Zinc)

Class : 9  
 Packing group : III  
 Labels : Miscellaneous  
 Packing instruction (cargo aircraft) : 956  
 Packing instruction (passenger aircraft) : 956  
 Environmentally hazardous : yes

**IMDG-Code**

UN number : UN 3077  
 Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID,  
 N.O.S.  
 (Copper metal powder, Zinc)

Class : 9  
 Packing group : III  
 Labels : 9  
 EmS Code : F-A, S-F  
 Marine pollutant : yes

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation****49 CFR**

UN/ID/NA number : UN 3077  
 Proper shipping name : Environmentally hazardous substance, solid, n.o.s.  
 (Copper metal powder, Zinc)

Class : 9  
 Packing group : III  
 Labels : CLASS 9  
 ERG Code : 171  
 Marine pollutant : yes(Copper metal powder, Zinc)  
 Remarks : Above applies only to containers over 119 gallons or 450 liters.

**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Zinc	7440-66-6	1000	22727
Copper metal powder	7440-50-8	5000	64102

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : No SARA Hazards

## MOLYKOTE(R) 1000 PASTE

Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

Copper metal powder	7440-50-8	>= 6 - <= 9 %
Zinc	7440-66-6	>= 4 - <= 5 %

**US State Regulations****Pennsylvania Right To Know**

Calcium fluoride	7789-75-5
Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified	64742-56-9
Distillates (petroleum), solvent-dewaxed heavy paraffinic	64742-65-0
Graphite	7782-42-5
Copper metal powder	7440-50-8
Polybutene	9003-29-6
Zinc	7440-66-6
Disodium sebacate	17265-14-4
Silicon dioxide	7631-86-9

**California Prop. 65**

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

**California List of Hazardous Substances**

Calcium fluoride	7789-75-5
Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified	64742-56-9
Distillates (petroleum), solvent-dewaxed heavy paraffinic	64742-65-0
Graphite	7782-42-5
Copper metal powder	7440-50-8
Zinc	7440-66-6

**California Permissible Exposure Limits for Chemical Contaminants**

Calcium fluoride	7789-75-5
Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified	64742-56-9
Distillates (petroleum), solvent-dewaxed heavy paraffinic	64742-65-0
Graphite	7782-42-5
Copper metal powder	7440-50-8
Silicon dioxide	7631-86-9

**The ingredients of this product are reported in the following inventories:**

KECI : All ingredients listed, exempt or notified.

TCSI : All ingredients listed or exempt.

REACH : For purchases from Dow Corning EU legal entities, all ingredients are currently pre/registered or exempt under REACH. Please refer to section 1 for recommended uses. For purchases from non-EU Dow Corning legal entities with the intention to export into EEA please contact your DC representative/local office.

## MOLYKOTE(R) 1000 PASTE

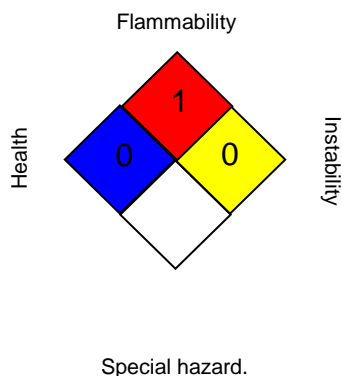
Version 4.0      Revision Date: 09/11/2017      SDS Number: 644954-00009      Date of last issue: 03/14/2017  
 Date of first issue: 10/20/2014

<b>II</b>		
TSCA	:	All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.
AICS	:	All ingredients listed or exempt.
IECSC	:	All ingredients listed or exempt.
ENCS/ISHL	:	All components are listed on ENCS/ISHL or exempted from inventory listing.
PICCS	:	All ingredients listed or exempt.
DSL	:	All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).
NZIoC	:	All ingredients listed or exempt.

## SECTION 16. OTHER INFORMATION

## Further information

## NFPA:



## HMIS® IV:

HEALTH	/	0
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

## Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	:	ACGIH - Biological Exposure Indices (BEI)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek

## MOLYKOTE(R) 1000 PASTE

Version	Revision Date:	SDS Number:	Date of last issue: 03/14/2017
4.0	09/11/2017	644954-00009	Date of first issue: 10/20/2014

NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday

OSHA Z-1 / TWA : 8-hour time weighted average

OSHA Z-3 / TWA : 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 09/11/2017

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific

# SAFETY DATA SHEET

**DOW CORNING**

## MOLYKOTE(R) 1000 PASTE

Version	Revision Date:	SDS Number:	Date of last issue: 03/14/2017
4.0	09/11/2017	644954-00009	Date of first issue: 10/20/2014

---

context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8