

Revision Number: 002.0 Issue date: 08/06/2014

1. PRODUCT AND COMPANY IDENTIFICATION

IDH number:

LOCTITE EA 9330 AERO PART A QT Product name:

known as EA 9330 PART A QUART

Product type: Adhesive for the Aerospace Industry

Restriction of Use: None identified

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

Item number: AA9363016 Region: **United States** Contact information:

Telephone: (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC

1055245

1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work

clothing should not be allowed out of the workplace. Wear eye and face protection. Wear

protective gloves.

Response: IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for

several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical

attention. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

5 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 1055245 Product name: LOCTITE EA 9330 AERO PART A QT known as EA 9330 PART A QUART Page 1 of 6

Hazardous Component(s)	CAS Number	Percentage*	
Epoxy resin	Proprietary	30 - 60	
Epoxy resin	Proprietary	10 - 30	
Modified Epoxy Resin	Unknown	5 - 10	
Epoxy resin	Proprietary	1 - 5	
Aluminum oxide, fibrous	1344-28-1	1 - 5	
Glass, oxide, chemicals	65997-17-3	1 - 5	
Substituted silane	Proprietary	1 - 5	

^{*} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms

develop and persist, get medical attention.

Skin contact: Immediately wash skin thoroughly with soap and water. If symptoms develop

and persist, get medical attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15

minutes, and seek immediate medical attention.

Ingestion: Get immediate medical attention. Do not induce vomiting. Never give anything

by mouth to a victim who is unconscious or is having convulsions.

Symptoms: See Section 11.

IDH number: 1055245

Notes to physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear protective equipment. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Upon decomposition, this product emits carbon monoxide, carbon dioxide

and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate

protective equipment and clothing during clean-up. Do not allow product to

enter sewer or waterways.

Clean-up methods: Absorb spill with inert material. Shovel material into appropriate container for

disposal. Dispose of according to Federal, State and local governmental

regulations.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

Avoid breathing vapors or mists of this product. Do not take internally.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Modified Epoxy Resin	None	None	None	None
Epoxy resin	None	None	None	None
Aluminum oxide, fibrous	1 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Glass, oxide, chemicals	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Substituted silane	None	None	None	None

Engineering controls: Provide local and general exhaust ventilation to effectively remove and

prevent buildup of any vapors or mists generated from the handling of this

product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or

vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and

boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid Color: Cream Odor: Pungent Odor threshold: Not available. :Ha Neutral Vapor pressure: Not available. Boiling point/range: Not available. Not determined Melting point/ range: Specific gravity: Not available. Vapor density: Not available. Flash point: 199 °C (390.2 °F) Flammable/Explosive limits - lower: Not determined Flammable/Explosive limits - upper: Not determined Autoignition temperature: Not determined **Evaporation rate:** Not determined

Solubility in water: Not miscible or difficult to mix

Partition coefficient (n-octanol/water): Not determined

VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available.

Decomposition temperature: Not available.

IDH number: 1055245

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: May occur.

Hazardous decomposition

products:

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low

molecular weight hydrocarbons. Oxides of nitrogen.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials. Avoid mixing resin (Part A)

and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in

excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

IDH number: 1055245

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system.

Skin contact: This product may cause irritation to the skin. This product may cause an allergic skin reaction.

Eye contact: This product may cause irritation to the eyes.

Ingestion: Ingestion of this product may cause nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Epoxy resin	None	Allergen, Irritant	
Epoxy resin	None	Irritant, Allergen	
Modified Epoxy Resin	None	No Data	
Epoxy resin	None	Irritant, Allergen	
Aluminum oxide, fibrous	None	Irritant, Nuisance dust, Corrosive	
Glass, oxide, chemicals	None	Allergen, Respiratory	
Substituted silane	None	Allergen, Irritant	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Modified Epoxy Resin	No	No	No
Epoxy resin	No	No	No
Aluminum oxide, fibrous	No	No	No
Glass, oxide, chemicals	No	No	No
Substituted silane	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Toxic to aquatic organisms.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number:Material, if discarded, is not expected to be a characteristic hazardous waste

under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated

Hazard class or division: None Identification number: None Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin

resin)

Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A

Epichlorhydrin resin)

Hazard class or division: 9

Identification number: UN 3082

Packing group:

Marine pollutant: Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis CERCLA/SARA Section 311/312: Immediate Health, Delayed Health

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of

section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Aluminum oxide, fibrous (CAS# 1344-28-1).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

IDH number: 1055245

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the

Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Mark Mau, Regulatory Affairs Specialist

Issue date: 08/06/2014

IDH number: 1055245

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.



Revision Number: 001.3 Issue date: 08/26/2014

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9330 AERO PART B 8OZ IDH number: 1055246

known as EA 9330 PART B 8 OZ

Product type:Adhesive for the Aerospace IndustryItem number:AB9363014Restriction of Use:None identifiedRegion:United States

Company address: Contact information:
Henkel Corporation Telephone: (860) 571-5100

One Henkel Way

MEDICAL EMERGENCY Phone: Poison Control Center
Rocky Hill, Connecticut 06067

1-877-671-4608 (toll free) or 1-303-592-1711

TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1



Precautionary Statements

Prevention: Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Contaminated work

clothing should not be allowed out of the workplace. Wear protective gloves, eye protection,

and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off

immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep

comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing

before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 1055246 Product name: LOCTITE EA 9330 AERO PART B 8OZ known as EA 9330 PART B 8 OZ Page 1 of 6

Hazardous Component(s)	CAS Number	Percentage*
Polyglycol diamine	Proprietary	60 - 100
Epoxy resin	Proprietary	10 - 30

^{*} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. If symptoms develop and persist, get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). If

symptoms develop and persist, get medical attention. Remove contaminated

clothing and footwear.

Eye contact: Get medical attention. Immediately flush eyes with plenty of water for at least

15 minutes.

Ingestion: Get immediate medical attention. Do not induce vomiting. Never give anything

by mouth to a victim who is unconscious or is having convulsions.

Symptoms: See Section 11.

IDH number: 1055246

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear. Cartridge respirators do not provide adequate protection for fire

fighters or exotherm mitigation.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain

unidentified toxic gasses.

Hazardous combustion products: Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Do not allow product to

enter sewer or waterways.

Clean-up methods: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder,

universal binder, sawdust). Dispose of according to Federal, State and local

governmental regulations.

7. HANDLING AND STORAGE

Handling: Do not heat Part B at temperatures greater than 100 °C (212 °F). This material

may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full. Do not cut, grind,

weld, or drill on or near this container.

Storage: For safe storage, store between 0 °C (32°F) and 25 °C (77°F)

Keep container tightly closed and in a cool, well-ventilated place away from

incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyglycol diamine	None	None	None	None
Epoxy resin	None	None	None	None

Engineering controls: Provide local and general exhaust ventilation to effectively remove and

prevent buildup of any vapors or mists generated from the handling of this

product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or

vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eve/face protection: Wear appropriate googles, face shields or other PPE which will be effective

under the circumstances if the possibility of contact exists.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin

contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Not determined

Physical state: gel-like, Liquid
Color: White
Odor: Ammoniacal
Odor threshold: Not available.
pH: Not determined
Vapor pressure: Not available.
Boiling point/range: 224 °C (435.2 °F)

Specific gravity: 1.0 Vapor density: 8.45

Melting point/ range:

Flash point:

> 93 °C (> 199.4 °F)

Flammable/Explosive limits - lower:

Not determined

Not determined

Autoignition temperature:

Not determined

Not determined

Not determined

Solubility in water:Not miscible or difficult to mix

Partition coefficient (n-octanol/water): Not determined

VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

Viscosity: Not available.

Decomposition temperature: Not available.

IDH number: 1055246 Product name: LOCTITE EA 9330 AERO PART B 8OZ known as EA 9330 PART B 8 OZ Page 3 of 6

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: May occur.

Hazardous decomposition

products:

IDH number: 1055246

Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics.

Incompatible materials: Keep away from strong oxidizing agents, strong Lewis or mineral acids.

Reactivity: Not available.

Conditions to avoid: Failure to observe these precautions may result in excessive heat build-up causing an

exotherm. Do not heat mixed adhesive unless curing surfaces to be bonded. Avoid mixing

resin (Part A) and curing agent (Part B) unless you plan to use immediately.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Mists, vapors or liquid may cause severe irritation or burns.

Skin contact: This product is severely irritating to the skin and may cause burns. May cause allergic skin

reaction.

Eye contact: May cause eye burns.

Ingestion: Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the

digestive tract.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polyglycol diamine	None	Corrosive
Epoxy resin	None	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyglycol diamine	No	No	No
Epoxy resin	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:This product, if discarded, may be characterized as a RCRA corrosive waste,

D002.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethyleneglycol diaminopropyl ether)

Hazard class or division: 8
Identification number: UN 2735
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethyleneglycol diaminopropyl ether)

Hazard class or division: 8
Identification number: UN 2735

Packing group:

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Diethyleneglycol diaminopropyl ether)

Hazard class or division: 8

Identification number: UN 2735
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
None above reporting de minimis

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or

other reproductive harm.

Canada Regulatory Information

IDH number: 1055246

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Mark Mau, Regulatory Affairs Specialist

Issue date: 08/26/2014

Product name: LOCTITE EA 9330 AERO PART B 8OZ known as EA 9330 PART B 8 OZ Page 5 of 6

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

Product name: LOCTITE EA 9330 AERO PART B 80Z known as EA 9330 PART B 8 OZ

Page 6 of 6

IDH number: 1055246